

# **G-FLEX TURBO**

701 White	714 Purple	702 Black	717 Beige	728 Bright Lavender
719 Lemon Yellow	765 Sky Blue	720 Gold Metallic*	773 Flame Red	727 Bright Blue
718 Medium Yellow	706 Royal Blue	730 Silver Metallic*	761 Baby Pink	726 Bright Red
710 Yellow	705 Navy Blue	703 Neon Blue*	787 Berry	725 Bright Pink
715 Orange	767 Apple Green	740 Neon Yellow*	768 Aqua Green	729 Coral
708 Red	704 Green	741 Neon Green*	777 Mint	721 Bright Gold
762 Fuchsia	716 Brown	742 Neon Orange*	744 Neon Red*	724 Bright Copper
709 Bordeaux	712 Crov	743 Neon Pink*	722 Rose Gold	721 Bright Silver
LOA DOLGGUX	712 Gray		122 Rose Gold	731 Bright Silver

\*Starred colors cannot be layered beneath another product

# Features

G-FLEX TURBO is a versatile heat transfer designed with a special hot melt for fast application at low temperatures to prevent pressure marks (plate imprints) on polyester fabric with microfiber structure. G-FLEX TURBO is designed to adhere to textiles like cotton, polyester, uncoated nylon, mixtures of polyester/cotton and polyester/acrylic. G-FLEX TURBO is great for T-shirts, sports and leisure wear, sports bags and promotional articles.

The raw materials in G-FLEX TURBO are ecologically inert, do not contain PVC, plasticizers or heavy metals (in accordance with OEKO-TEX STANDARD 100 category 1 and CPSIA Compliant).

# **Application Instructions**

#### **Plotter Settings**

Blade:45°Cut Style:Cut this material in mirror image

### **Transfer Conditions**

265° F — 320° F
Low pressure (2.0 bar) –
Medium pressure (3.0 bar)
Varies depending on temperature and
substrate (see application chart)
Warm peel
Neon colors (703, 740 – 744) lukewarm peel

# Wash Resistance

Hot wash 140° F Wash garment inside out Suitable for tumble drying (commercial tumble dryer up to 212° F) and dry-cleaning

# **Color Range**

40 Colors

# **Standard Dimensions**

15" x 5 yd	20" x 5 yd
15" x 10 yd	20" x 10 yd
15" x 30 yd	20" x 30 yd

\*Nylon that is treated with any kind of coating, please test for stability. \*Please consider adjusting the application time when using highly structured cotton and cotton mixture fabrics.





Cotton/ **OEKO-TEX**® Cotton Nylon Polyester (blend) 3.0 bar (medium pressure) 2.0 bar (low pressure) 300° F 265° F, 5 sec. **G-FLEX** 300° F, 4 sec. • Pre-heat 5 sec. • Apply to nylon 5 sec. **TURBO** 320° F, 3 sec. • Remove PET liner, cover transfer with silicon paper & apply for further 10 sec.

#### Exclusively from GRIMCO®

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