



**brite**line®  
**HEAT**  
**TRANSFER**

G-FLEX PLUS  
G-FLEX BLOCKOUT •  
G-FLEX STRETCH •

901 WHITE	976 VIOLET	975 ICE BLUE	904 GREEN	902 BLACK
917 BEIGE	961 BABY PINK	965 SKY BLUE	968 AQUA GREEN	920 GOLD METALLIC*
919 LEMON YELLOW	960 MAGENTA	966 LILAC	913 TURQUOISE	930 SILVER METALLIC*
918 MEDIUM YELLOW	962 FUCHSIA	964 SAPPHIRE	969 MILITARY GREEN	903 NEON BLUE*
910 YELLOW	972 CARDINAL RED	906 ROYAL BLUE	907 FOREST GREEN	940 NEON YELLOW*
915 ORANGE	909 BORDEAUX	905 NAVY BLUE	916 BROWN	941 NEON GREEN*
973 FLAME RED	971 AUBERGINE	974 LIGHT GREEN	970 ANTIQUE GOLD	942 NEON ORANGE*
908 RED	914 PURPLE	967 APPLE GREEN	912 GRAY	943 NEON PINK*

\*Starred colors cannot be layered beneath another product.



## Features

G-FLEX is suitable to transfer onto textiles like cotton, mixtures of polyester/cotton and polyester/acrylic. G-FLEX is the premier choice for lettering and applying graphics on T-shirts, sport & leisure wear, sport bags and promotional articles.

G-FLEX BLOCKOUT is a sublimation-resistant heat transfer vinyl with a high level of opacity and smooth face. Even high temperatures will not cause any sublimation inks to bleed through the garment.

G-FLEX PLUS, BLOCKOUT and STRECH are ecologically proven poly-urethane film with a matte reflection free surface, in accordance with OEKO-TEX® STANDARD 100 category 1.

G-FLEX is easy to weed, soft, durable and CPSIA Compliant.

## Application instructions

### Plotter settings

Blade: 45°  
Cut style: Cut this material in mirror image

### Transfer Conditions

Temperature: 320° F  
Pressure: Medium pressure (3.0 bar).  
Time: 15 seconds.  
Peel: Warm peel.  
For neon colors (903, 940 – 943) lukewarm peel.

\*Refer to chart for conditions on BLOCKOUT

### Wash Resistance

G-FLEX PLUS & G-FLEX STRECH – Hot wash (140° F).  
G-FLEX BLOCKOUT – Warm wash (104° F).  
Tumble dry normal.  
Suitable for dry-cleaning.

### Color Range

G-FLEX PLUS – 40 colors  
G-FLEX BLOCKOUT – 11 colors  
G-FLEX STRECH – 6 colors

### Standard Dimensions

PLUS	BLOCKOUT	STRETCH
15" X 5yd	15" X 5yd	15" X 5yd
15" X 10yd	15" X 10yd	15" X 10yd
15" X 30yd	15" X 30yd	15" X 30yd
20" X 5yd	20" X 30yd	
20" X 10yd	30" X 30yd	
20" X 30yd		
30" X 30yd		

\*Nylon and textiles with hydrophobic impregnation are not suitable for heat transfer. In this case we recommend using G-FLEX NYLON.



	Cotton	Cotton/ Polyester (Mixture)	Polyester/ Acrylic (Mixture)
G-FLEX PLUS G-FLEX STRECH		320° F 15 sec. 3.0 bar (medium pressure)	
G-FLEX BLOCKOUT		265° F 5 sec. 3.0 bar (medium pressure)	

*Offered exclusively by GRIMCO®*

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