



## G-FLEX NYLON

801 WHITE	805 NAVY BLUE
	
810 YELLOW	804 GREEN
	
815 ORANGE	807 FOREST GREEN
	
808 RED	812 GRAY
	
809 BORDEAUX	802 BLACK
	
814 PURPLE	820 GOLD
	
803 LIGHT BLUE	830 SILVER
	
806 ROYAL BLUE	882 REFLEX ECO
	



## Features

G-FLEX NYLON is specifically designed for difficult fabrics. Suitable to transfer onto Nylon and textiles with hydrophobic impregnation.

The soft, elastic heat transfer film offers a comfortable textile touch and is extremely durable. G-FLEX NYLON excels due to an excellent opacity.

The raw materials of G-FLEX PLUS are ecologically inert, do not contain PVC, plasticizers or heavy metals (in accordance with OEKO-TEX STANDARD 100 category 1 and CPSIA Compliant).

## Application instructions

### Plotter settings

Blade: 45°  
Cut style: Cut this material in mirror image

### Transfer Conditions

Temperature: 300° F – 305° F.  
Pressure: Medium pressure (2 – 2.5 bar).  
Time: Pre-Press: 4 sec.  
Peel: Lukewarm peel. After cooling down cover material with a Teflon Sheet and repress for 10 seconds.

### Wash Resistance

Follow wash instructions for nylon.  
105° F  
Wash garment inside out.

## Color Range

16 colors

## Standard Dimensions

15" X 5yd  
15" X 10yd  
15" X 30yd



Impregnated Textiles  
(Nylon etc.)

G-FLEX NYLON

300° F  
Pre-pressing 4 sec.  
Second pressing 10 sec.  
2.0 bar Low Pressure

\*Guarantee for a secure and long-lasting bond of G-FLEX NYLON is only given when following the specified temperature and pressure conditions. We recommend evaluation on test material.

*Offered exclusively by GRIMCO®*

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