G-FLEX PLUS 900 Series



Special Features

Self-adhesive PET liner G-FLEX PLUS has a matte, reflection free surface G-FLEX-PLUS can be used for lettering on T-Shirts, sports & leisure wear, sports bags, and promotional articles. 40 colors to choose from!

Application Instructions

Plotter Settings

Blade: 45° Cut Style: Cut this material in mirror image

Transfer Conditions

Temperature: 320° F Pressure: 3.5 bar (medium pressure) Time: 15 sec. *When layering, you can set first layer for 5 sec., second layer for regular time Peel: Warm peel *For neon colors (903, 940-943) the liner should be removed lukewarm*

Wash Resistance

Hot wash 140° F Tumble dry normal Suitable for dry-cleaning Wash textile inside-out

Suitable Substrates

Cotton, cotton/polyester, polyester/acrylic, polyester

Nylon and textiles with hydrophobic impregnation are not suitable for G-FLEX PLUS heat transfer. In this case we recommend using G-FLEX NYLON.

Available Sizes

| 15″ x 5 yds | 20″ x 5 yds |
|--------------|--------------|
| 15″ x 10 yds | 20″ x 10 yds |
| 15″ x 30 yds | 20″ x 30 yds |





45° blade recommended



Medium, even pressure



Hot wash 140° F Tumble dry normal Suitable for dry-cleaning Wash textile inside-out



320° F

Cut this material in mirror image



15 seconds



Peel warm. For neon colors (903, 940-943) the liner should be removed lukewarm

| White | Violet | Ice Blue | Green | Black |
|---------------|--------------|-------------|----------------|-----------------|
| 901 | 976 | 975 | 904 | 902 |
| | | | | |
| Beige | Baby Pink | Sky Blue | Aqua Green | Gold Metallic |
| 917 | 961 | 965 | 968 | 920 |
| | | | | |
| Lemon Yellow | Magenta | Lilac | Turquoise | Silver Metallic |
| 919 | 960 | 966 | 913 | 930 |
| | | | | |
| Medium Yellow | Fuchsia | Sapphire | Military Green | Neon Blue |
| 918 | 962 | 964 | 969 | 903 |
| | | | | |
| Yellow | Cardinal Red | Royal Blue | Forest Green | Neon Yellow |
| 910 | 972 | 906 | 907 | 940 |
| | | | | |
| Orange | Bordeaux | Navy Blue | Brown | Neon Green |
| 915 | 909 | 905 | 916 | 941 |
| | | | | |
| Flame Red | Aubergine | Light Green | Antique Gold | Neon Orange |
| 973 | 971 | 974 | 970 | 942 |
| | | | | |
| Red | Purple | Apple Green | Gray | Neon Pink |
| 908 | 914 | 967 | 912 | 943 |