G-FLEX PLUS 900 Series



Special Features

Self-adhesive PET liner G-FLEX PLUS has a matte, reflection free surface G-FLEX-PLUS can be used for lettering on T-Shirts, sports & leisure wear, sports bags, and promotional articles. 40 colors to choose from!

Application Instructions

Plotter Settings

Blade: 45° Cut Style: Cut this material in mirror image

Transfer Conditions

Temperature: 320° F Pressure: 3.5 bar (medium pressure) Time: 15 sec. *When layering, you can set first layer for 5 sec., second layer for regular time Peel: Warm peel *For neon colors (903, 940-943) the liner should be removed lukewarm*

Wash Resistance

Hot wash 140° F Tumble dry normal Suitable for dry-cleaning Wash textile inside-out

Suitable Substrates

Cotton, cotton/polyester, polyester/acrylic, polyester

Nylon and textiles with hydrophobic impregnation are not suitable for G-FLEX PLUS heat transfer. In this case we recommend using G-FLEX NYLON.

Available Sizes

15″ x 5 yds	20″ x 5 yds
15″ x 10 yds	20″ x 10 yds
15″ x 30 yds	20″ x 30 yds





45° blade recommended



Medium, even pressure



Hot wash 140° F Tumble dry normal Suitable for dry-cleaning Wash textile inside-out



320° F

Cut this material in mirror image



15 seconds



Peel warm. For neon colors (903, 940-943) the liner should be removed lukewarm

White	Violet	Ice Blue	Green	Black
901	976	975	904	902
Beige	Baby Pink	Sky Blue	Aqua Green	Gold Metallic
917	961	965	968	920
Lemon Yellow	Magenta	Lilac	Turquoise	Silver Metallic
919	960	966	913	930
Medium Yellow	Fuchsia	Sapphire	Military Green	Neon Blue
918	962	964	969	903
Yellow	Cardinal Red	Royal Blue	Forest Green	Neon Yellow
910	972	906	907	940
Orange	Bordeaux	Navy Blue	Brown	Neon Green
915	909	905	916	941
Flame Red	Aubergine	Light Green	Antique Gold	Neon Orange
973	971	974	970	942
Red	Purple	Apple Green	Gray	Neon Pink
908	914	967	912	943