

G-FLEX Stretch 400 Series



Special Features

300% Stretchability
Self-Adhesive PET Liner
Matte, reflection free surface

Application Instructions

Plotter Settings

Blade: 45°
Cut Style: Cut this material in mirror image

Transfer Conditions

Temperature: 320° F
Pressure: Medium pressure (3.0 bar)
Time: 15 seconds
Peel: Warm peel

Wash Resistance

Hot wash (140° F)
Wash garment inside-out.
Tumble dry normal.
Suitable for dry cleaning.

Suitable Substrates

Cotton, cotton/polyester, polyester/acrylic, polyester

***Nylon and textiles with hydrophobic impregnation are not suitable for G-FLEX STRECH heat transfer. In this case we recommend using G-FLEX NYLON.**

Available Sizes

15" x 5 yds
15" x 10 yds
15" x 30 yds



45° blade recommended



Medium, even pressure



Hot wash 140° F
Tumble dry normal
Suitable for dry-cleaning
Wash textile inside-out



Cut this material in mirror image



15 seconds



320° F



Peel warm



White
401



Black
402



Green
404



Royal Blue
406



Red
408



Yellow
410

