# **G-FLEX Stretch 400 Series**



#### **Special Features**

300% Strechability Self-Adhesive PET Liner Matte, reflection free surface

## **Application Instructions**

**Plotter Settings** Blade: 45° Cut Style: Cut this material in mirror image

### **Transfer Conditions**

Temperature: 320° F Pressure: Medium pressure (3.0 bar) Time: 15 seconds Peel: Warm peel

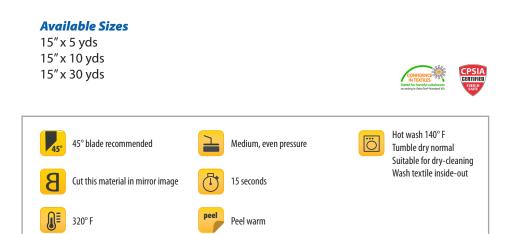
### **Wash Resistance**

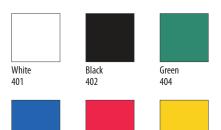
Hot wash (140° F) Wash garment inside-out. Tumble dry normal. Suitable for dry cleaning.

### **Suitable Substrates**

Cotton, cotton/polyester, polyester/acrylic, polyester

\*Nylon and textiles with hydrophobic impregnation are not suitable for G-FLEX STRECH heat transfer. In this case we recommend using G-FLEX NYLON.









Yellow 410

Red 408