



Product Specification Data



Description

IM330 is a gloss premium calendared film that offers conformability and bubble free installation. This film has a gray removable adhesive which offers excellent opacity and great repositionable qualities. IM330 is laminated to a 90# lay-flat liner equipped with air-egress channels. IM330 is designed to accept eco-solvent, solvent, latex and UV ink platforms. This product was designed specifically for most vehicle wraps and decal applications.

Applications

IM330 is a gloss film intended for applications involving corrugations, riveted surfaces, flat and slight to moderate curves. For best results, laminate IM330 with Briteline OL331 high performance calendared overlamine.

Adhesion

To stainless steel 40 oz/in. When tested according to PSTC-101 Method A with 24 hr. dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.

Expected Exterior Exposure

Up to 7 years. Performance can vary depending on UV exposure.

Thickness

Film	2.4 mil
Adhesive	1 to 1.3 mil
Liner	7 mil
(Thickness variance +/-10%)	

Temperature Ranges

Minimum application temperature	+40° F
Service temperature range	-40°F to +200°F

Dimensional Stability

Good

Storage Stability

1-year shelf life when stored at 70°F and 50% relative humidity

Product Series

IM330-54	54" x 150'
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Statement of Practical Use

We believe the information on this product to be accurate. However, since we cannot anticipate or control the conditions under which this information or our products may be used, we cannot guarantee results obtained through their use. Tests of our products should be made by users to determine the suitability of these products for a specific purpose. The products are sold without warranty, either express or implied. The purchaser should refer to Grimco, Inc's price list for terms and conditions of sale, including disclaimer of warranties and limitation of liability.